



## TEST AND MEASUREMENT DAYS, October 2023











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- 1. Introduction
- 2. Products
- 3. Services
- 4. Customers
- 5. Contact information





- 1. Introduction
- 2. Products
- 3. Services
- 4. Customers
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## History and expertise



### **HISTORY**

- VZERO was founded in 2015, in response to the market needs for high quality, cost effective advanced engineering solutions.
- VZERO's develops its activity mainly in the engineering fields of Motion Simulation,
   Structural Testing Systems and Passive Safety Testing Systems.
- The target markets of VZERO are automotive, railway, aerospace and civil works industries.
- VZERO's core team accumulates more than nineteen years of experience in the abovementioned fields and has taken part in complex projects worldwide, always achieving customer satisfaction thanks to the experience and strong technical background of all of its members.



### **EXPERTISE**

Our team features a **strong engineering background and experience**, in the following fields, among others:

- Support in requirements definition. Techno-economical feasibility studies.
- Systems engineering
- Civil works design
- Advanced mechanical design. Advanced FEM and CFD analyses. Multi-physics dynamic simulations.
- Hydraulic and Pneumatic engineering. Advanced servohydraulic actuation technologies.
- Electrical, Electronics and Instrumentation engineering. Advanced electromechanical actuation.
- Advanced Control and Software engineering
- Installation, commissioning and training to customers
- After-sales service



## **Business Areas**





**Automotive** 

Advanced Mechanical Engineering

**Aerospace** 





Railway

Advanced Control and Software Engineering

Energy





Civil & Seismic

**Servoactuation Technologies** 

**Other Industries** 





## **Our location**



### **LOCATION**











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## **Motion Simulation Platforms**



#### **MOTION SIMULATION PLATFORMS**

#### Technical features:

- Payload: from 5 kg to 5000 kg. Higher payloads on demand.
- Actuation technology: electromechanical or hydraulic depending on payload and dynamic requirements.
- Degrees of freedom: 1 (horizontal or vertical), 2 (horizontal), 3 (translations or rotations), 6. Customized.
- Frequency range: up to 20 Hz. Higher frequency ranges on demand.
- Easy integration with third party software for DoF references generation in real time

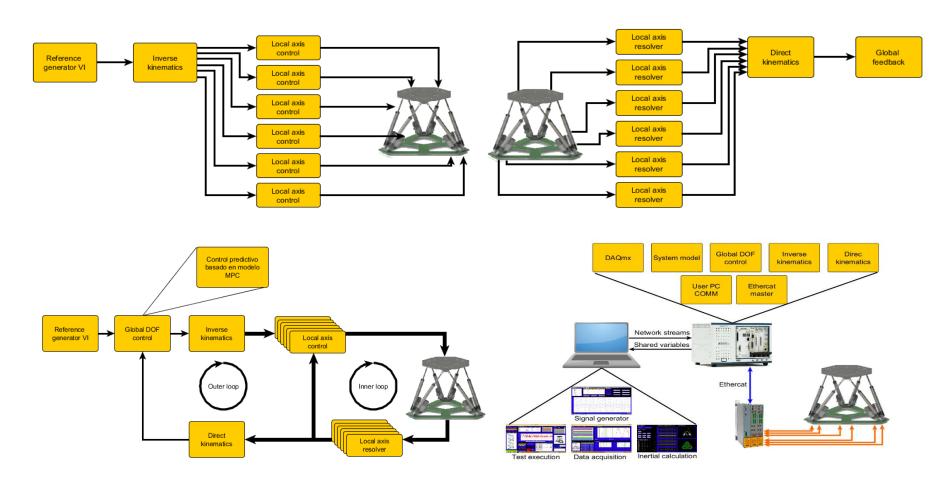
#### Applications:

- Driving simulation
- Flight simulation
- Ship motion simulation
- Heavy machinery simulation
- Military vehicles simulation
- Earthquake simulation
- Academic resource





















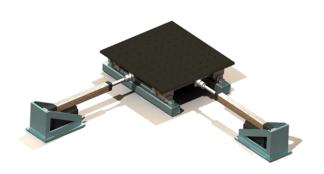


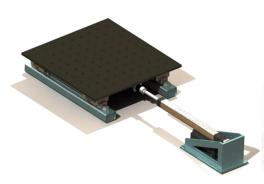


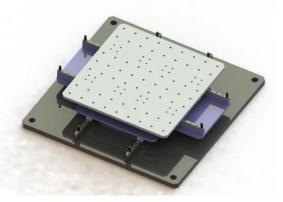




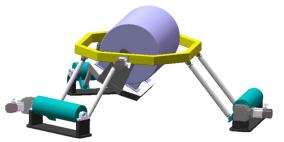


















## Structural Testing Systems



#### STRUCTURAL TESTING: QUASI-STATIC AND PSEUDO-DYNAMIC TESTING SYSTEMS

#### Technical features

- Actuator loads up to 1 MN. Others on demand.
- Actuator strokes up to 1 m. Others on demand.

#### Scope of supply:

- Civil works detailed design: pit, retaining walls, strong floor, reaction walls.
- Hydraulic servoactuators including displacement transducers, load cells and high performance servovalves.
- Servoactuators fixation elements: ball swivels, flanges, etc.
- Hydraulic power unit and hydraulic service manifold. Piping
- Real time controller and user interface application.
- Pseudodynamic testing: software application for restoring forces identification and motion equations integration. Able to change from actuators reference system to physical working coordinates.
- Data acquisition hardware and instrumentation: strain gauges, lvdts, etc.

#### Applications:

- Monotonic and cyclic testing of structures for structural behavior characterization
- Evaluation of actual seismic response of certain structures



#### STRUCTURAL TESTING: QUASI-STATIC AND PSEUDO-DYNAMIC TESTING SYSTEMS









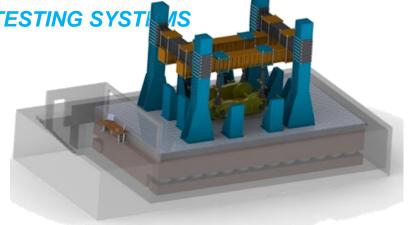
#### STRUCTURAL TESTING: QUASI-STATIC AND PSEUDO-DYNAMIC TESTING SYSTEMS

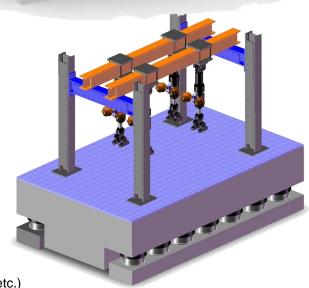




STRUCTURAL TESTING SYSTEMS: DYNAMIC TESTING SYSTIMS

- Technical features
  - Actuators load up to 1 MN. Other payloads on demand.
  - Actuators stroke up to 1 m. Other strokes on demand.
  - Velocities up to 5 m/s. Higher velocities on demand
- Scope of supply:
  - Civil works detailed design: pit, retaining walls, slab, reaction mass.
  - Isolation system: air-spring based.
  - Modular reaction frames
  - Hydraulic servoactuators including
    - Displacement transducers, load cells, accelerometers.
    - High performance servovalves.
    - Hydrostatic or hydrodynamic rod bearings.
    - Pressure and return accumulators.
    - Servoactuators fixation elements: adjustable backlash swivels.
  - Hydraulic power unit and hydraulic service manifold. Piping
  - Real time controller and user interface application.
    - Outer Loop Controller: Spectral Dynamics' Jaguar ™
    - Inner Loop Controller: VZERO MADC Controller
  - Data acquisition hardware and instrumentation (strain gauges, lvdt, accelerometers, etc.)







#### STRUCTURAL TESTING SYSTEMS: DYNAMIC TESTING SYSTEMS









### STRUCTURAL TESTING SYSTEMS: DYNAMIC TESTING SYSTEMS



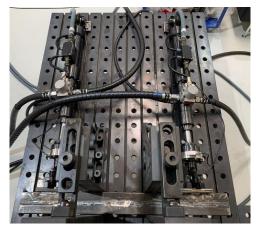




#### STRUCTURAL TESTING SYSTEMS: DYNAMIC TESTING SYSTEMS







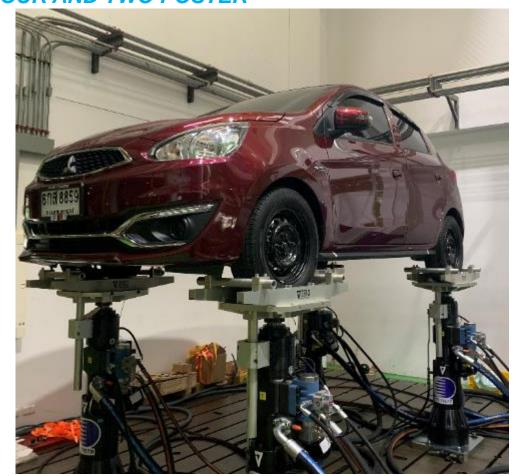


STRUCTURAL TESTING SYSTEMS: FOUR AND TWO POSTER

**TESTING SYSTEMS** 

#### Applications:

- Durability assessment
- Ride comfort evaluation
- Buzz, Squeak and Rattle
- Vehicle optimization
- End of line quality testing





# STRUCTURAL TESTING SYSTEMS: FOUR AND TWO POSTER TESTING SYSTEMS

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- Ride comfort evaluation
- Buzz, Squeak and Rattle
- Vehicle optimization
- End of line quality testing







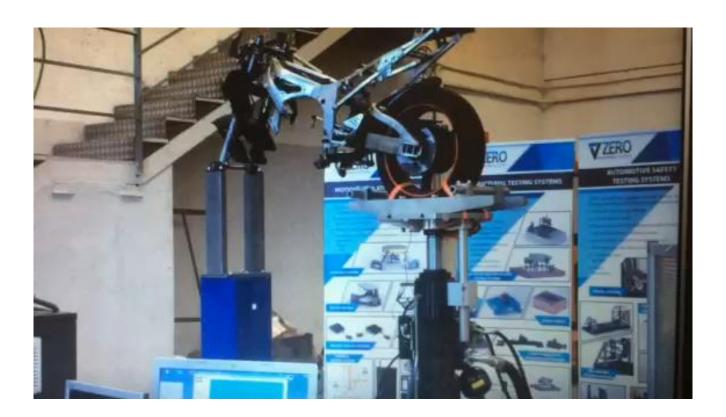


















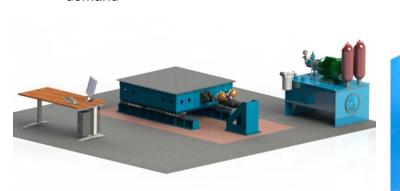


# STRUCTURAL TESTING SYSTEMS: SHAKE TABLES

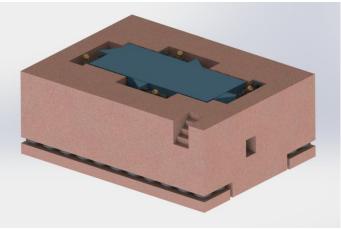
#### Technical features

- Payloads: up to 20 ton. Higher payloads on demand
- Frequency range: up to 100 Hz. Higher frequencies on demand.
- Degrees of freedom:1 (horizontal or vertical), 2 (horizontal), 3 (translations or rotations), 6.
- Typical stroke: up to 500 mm. Higher strokes on demand
- Typical velocities: up to 2 m/s. Higher velocities on demand

 Typical accelerations: up to 5 g. Higher accelerations on demand









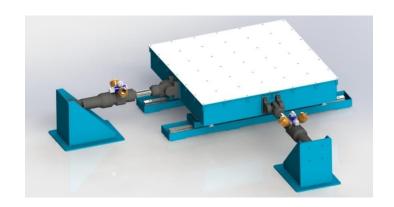
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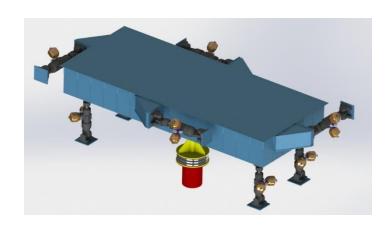
#### Scope of supply:

- Laboratory layout definition. Civil works detailed design: pit, retaining walls, slab, reaction mass.
- Isolation system: air-spring, spring or polymer based.
- Shake table and guidance system if required.
- Hydraulic servoactuators including displacement transducers, accelerometers and high performance servovalve. Hydrostatic or hydrodynamic bearings. Pressure and return accumulators.
- Servoactuators fixation elements: adjustable backlash swivels.
- Hydraulic power unit and hydraulic service manifold. Piping. Water cooling system. Water chiller if required
- Inner loop real time controller for actuator trajectory control and kinematic relationships solution. Advanced control algorithms.
- Outer loop real time controller: Spectral Dynamics' Jaguar™. DoF advanced control. Overall system impedance identification. Adaptive and predictive control.
- Data acquisition hardware and instrumentation: strain gauges, lvdts, accelerometers, etc.

#### Applications

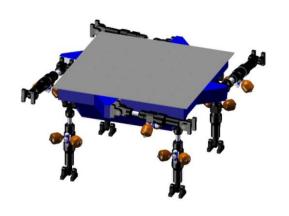
- Dynamic testing of full or reduced scale models
- Evaluation of actual transient response of structures
- Testing of aerospace, automotive, energy or railway components or assemblies under a wide range of regulations







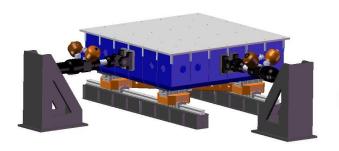
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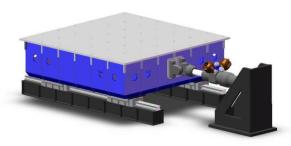














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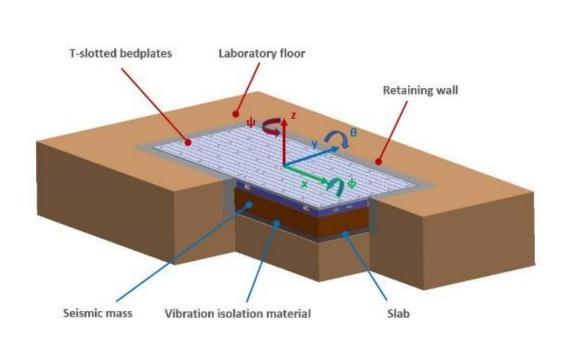


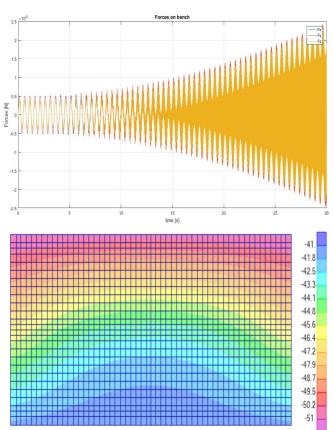


### STRUCTURAL TESTING SYSTEMS: SHAKE TABLES











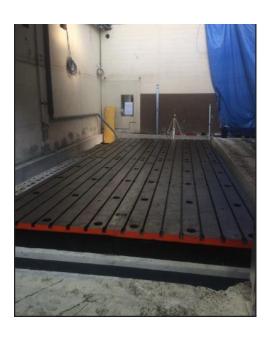






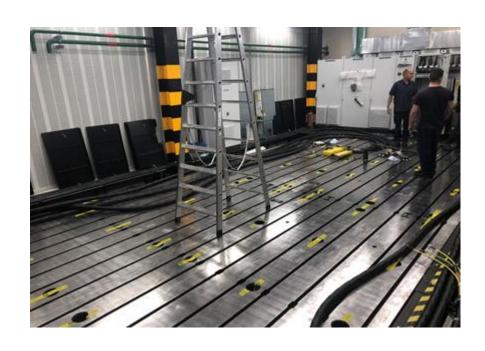














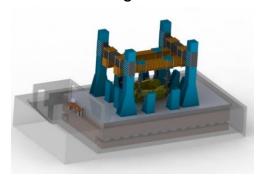






# STRUCTURAL TESTING SYSTEMS: RAILWAY INDUSTRY TESTING SYSTEMS

- Railway brakes dynamometer
- Bogies dynamic testing rig
- Railway infrastructure accelerated life simulation
- Wheel loading and souplesse homologation test benches
- OCS & Pantograph Test Bench
- Railway sleepers test bench
- Bogie suspension test bench
- Turn/tilt platform test: EN 14383
- Train cars crushing: UNE-EN-12663



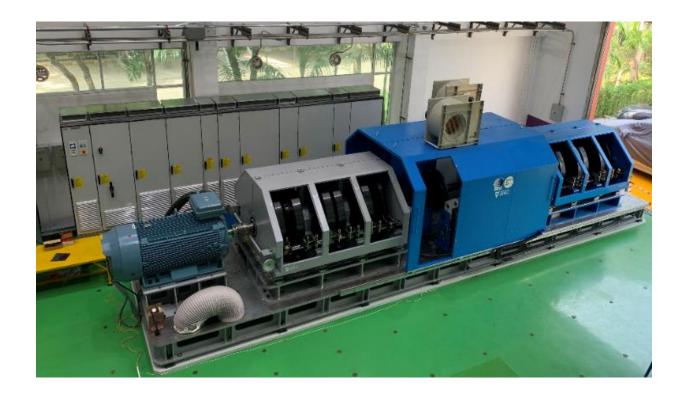






#### STRUCTURAL TESTING SYSTEMS: RAILWAY INDUSTRY TESTING SYSTEMS

Railway brakes dynamometer according to UIC regulations.





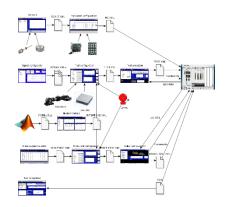
#### STRUCTURAL TESTING SYSTEMS: RAILWAY INDUSTRY TESTING SYSTEMS

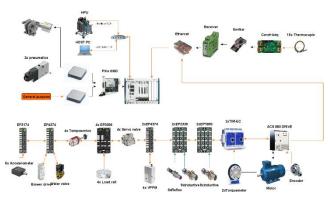
Railway brakes dynamometer according to UIC regulations.













#### STRUCTURAL TESTING SYSTEMS: RAILWAY INDUSTRY TESTING SYSTEMS

Accelerated railway infrastructure life Testing system

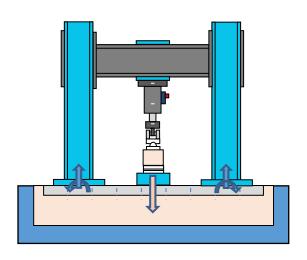




#### STRUCTURAL TESTING SYSTEMS: RAILWAY INDUSTRY TESTING SYSTEMS

Sleepers and fasteners testing system



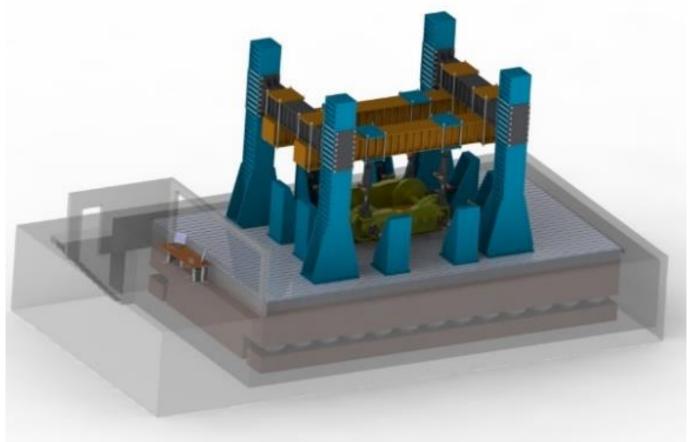






#### STRUCTURAL TESTING SYSTEMS: RAILWAY INDUSTRY TESTING SYSTEMS

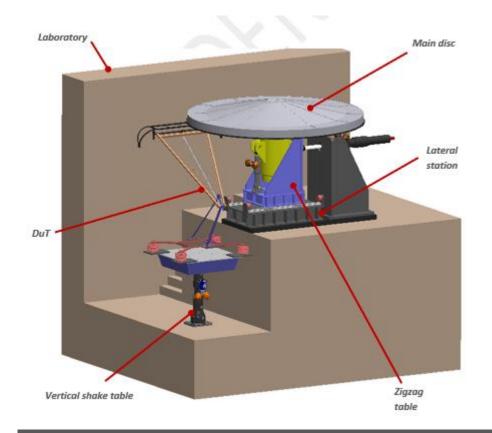
Bogies dynamic testing system

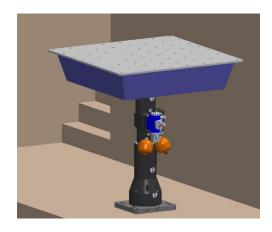


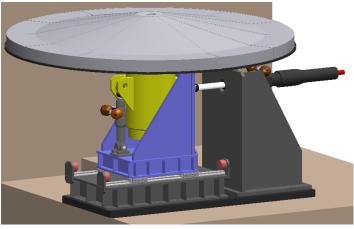


#### STRUCTURAL TESTING SYSTEMS: RAILWAY INDUSTRY TESTING SYSTEMS

Overhead catenary system and pantograph testing system









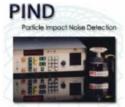
#### STRUCTURAL TESTING SYSTEMS: ELECTRODYNAMIC SHAKERS AND VIBRATION CONTROLLERS

Spectral Dynamics ®





















#### STRUCTURAL TESTING SYSTEMS: ELECTROMECHANICAL ACTUATION SYSTEMS

Customized test bench for turbine vacuum testing





#### STRUCTURAL TESTING SYSTEMS: ELECTROMECHANICAL ACTUATION SYSTEMS

Cable trays and supports testing system according UNE EN 61537 and NEMA regulations.





#### STRUCTURAL TESTING SYSTEMS: ELECTROMECHANICAL ACTUATION SYSTEMS

Cable trays and supports testing system according UNE EN 61537 and NEMA regulations.



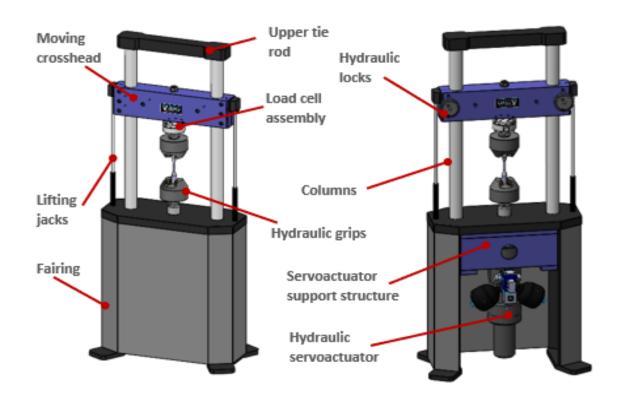








#### STRUCTURAL TESTING SYSTEMS: UNIVERSAL TESTING MACHINES





#### STRUCTURAL TESTING SYSTEMS: DROP TOWERS

 Compliant with: ISO 3127, ISO 6603, ISO 7765, EN 744, EN 1411, ASTM D 2444, ASTM D 3763, ASTM D5276, MIL 810, IS 7028-4, ISTA

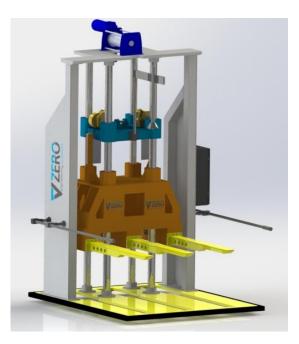














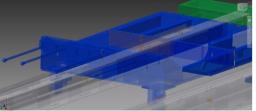
# Passive Safety Testing Systems



# PASSIVE SAFETY TESTING SYSTEMS

- Full scale crash test facilities and components
- Crash simulation systems: acceleration and deceleration sleds
- Pedestrian anthropomorphic forms launcher
- Seat belt anchorages test bench
- Static test bench for seats and head restraints.
- Bus seats test bench (R80)
- Impact pendulums
- Fatigue testing rigs for components; i.e.; Coupling Devices (balls and bars, fifth wheel)
- Rollovers
- Roof Crush and Side Intrusion test bench
- Window retention test bench



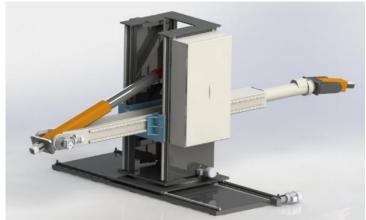


#### 2-PRODUCTS











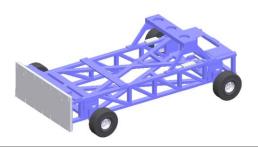


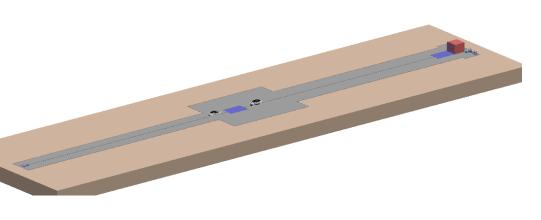


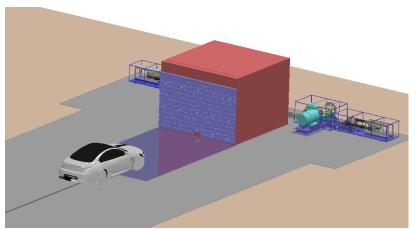


#### PASSIVE SAFETY TESTING SYSTEMS: FULL SCALE CRASH TESTING SYSTEMS

- Compliant with the following regulations: ECE FMVSS, EEC, GB, NCAP, IIHS, etc
- Car-to-car
- Angle tracks.
- AC servomotor propulsion
- Reduced size trolley
- Filming pits
- Moving barriers
- Frontal impact, side impact, rear impact, side pole, static rollover, dynamic rollover, etc.
- Standard features (CUSTOMIZABLE).
   Maximum mass: 5t, maximum speed: 120 km/h
- On board brakes, lighting system, high speed camera system, etc.









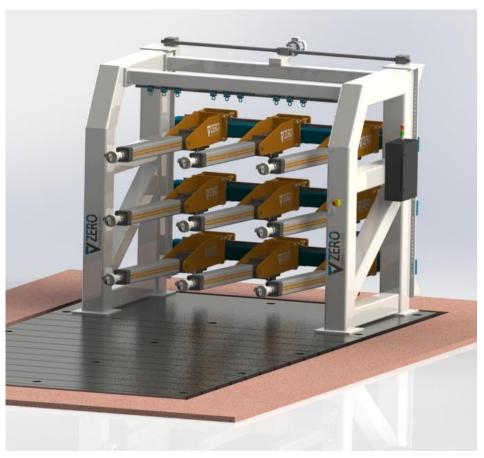
# PASSIVE SAFETY TESTING SYSTEMS: SEAT BELT ANCHORAGES TESTING SYSTEM

- Compliant with the following regulations: ECE R14, FMVSS 210, FMVSS 207, EEC Dir. 76/115, GB 14167-2013 ISOFIX
- High stiffness frame.
- Optional bedplate or support structure
- Easy positioning in vertical and lateral directions
- Easy test setup
- Up to 12 servoactuators simultaneously controlled
- Electromechanical or hydraulic actuation technology
- More than 20 kN dynamic force. 1000 mm stroke
- Advanced multi-axis control system VZERO MADC®



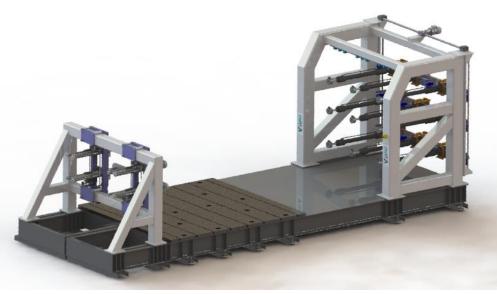


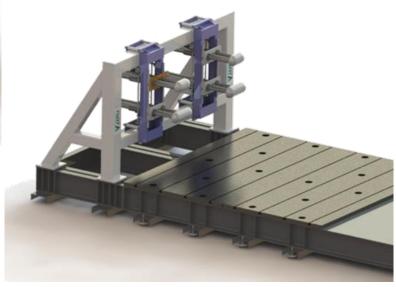






# PASSIVE SAFETY TESTING SYSTEMS: SEAT BELT ANCHORAGES TESTING SYSTEM







#### PASSIVE SAFETY TESTING SYSTEMS: SEATS AND HEAD RESTRAINTS TEST SYSTEM

- Compliant with the following regulations: UN ECE R17, R25|FMVSS 202, 202 A|GTR7
- 1, 2 or 3 simultaneous seats can be tested
- Automatic positioning
- Optional bedplate
- Electromechanical actuation
- Headform force ≥ 5 kN
- Back Moment ≥ 1 kN·m
- Advanced multiaxis control system VZERO MADC®











#### PASSIVE SAFETY TESTING SYSTEMS: CRASH SIMULATION SLEDS

- Compliant with the following regulations: ECE R16 for seat belts | ECE R17 for seats and anchorages | ECE R44 for child seats | ECE R80 for large passenger seats | USNCAP | EuroNCAP | FIA 8853/98 for safety harnesses | FIA 8854/98 for safety harnesses | FIA 8855/1999 for competition seats
- Propulsion based on Bungee cords or AC Motor
- Maximum payload 2000 kg, Maximum velocity 80 km/h, Maximum deceleration: 80 g
- Deceleration system: Polyurethane tubes | Bending bars | Hydraulic
- Acceleration sleds on demand
- Auxiliary equipment: Seats, B-Pillar, Supports | R16/ TNO dummy | Lighting system |
   Speed measurement device | Airbag firing box | High speed cameras | Data acquisition system



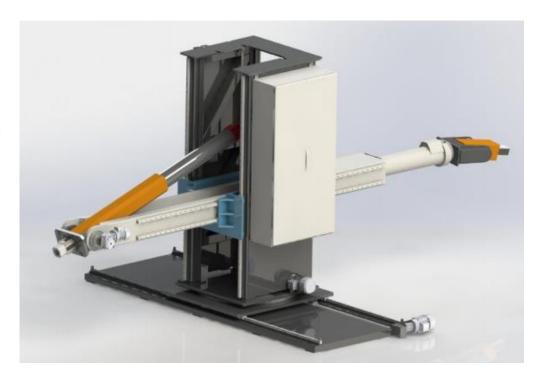






#### PASSIVE SAFETY TESTING SYSTEMS: UNIVERSAL LAUNCHER

- Impactors: Linear headform (UN ECE R12). Bodyblock (UN ECE R12). Child and adult headform (JARI/GTR 9/JNCAP/J-MLIT/TRIA 63-2004/EU directive 78/2009 and EuroNCAP). Adult headform, upper legform and lower legform (EEVC WG 17). Ejection mitigation (FMVSS 226), FMH201U (FMVSS 201). Pendulum (UN ECE R21). Knee
- Automatic positioning
- Optional bedplate
- Propulsion system based on linear motors
- Closed loop control of propulsion speed.
- Laser speed measurement device
- Lighting and high speed cameras
- Impactor calibration rigs





## **Components**



#### **HYDRAULIC SERVOACTUATORS**

- Dynamic and static servoactuators
- Rotary actuators
- Loads up to 1 MN. Others on demand.
- Strokes up to 500 mm. Others on demand.
- Velocities up to 5 m/s. Others on demand.
- Integrated displacement sensor and load cell (other instrumentation on demand)
- High performance servovalves (MOOG)
- Bearings technology: polymeric (static),
   hydrodynamic and hydrostatic (dynamic)
- Fixation to reaction structure and specimen: standard spherical swivels and clevis bracket (static) / adjustable backlash swivels for dynamic applications, intermediate trunnion, pedestal, etc.
- Custom servoactuators





#### HYDRAULIC POWER UNITS AND SERVICE MANIFOLDS

- HPU
  - Working pressure up to 250 bar
  - Flow rates up to 3600 lpm (others on demand)
  - Scalable architecture
  - OFF-LOW-HIGH pressure feature
  - Pressure side filtering 3um
  - Independent cooling and filtering circuit
  - Oil-water/Oil-air heat exchangers
  - Water chillers
  - Power and control cabinet
  - Real time controller. Intelligent consumption regulation
  - Remote operation
- HSM
  - Up to 8 independent actuators (more actuators on demander)
  - Scalable architecture
  - Pressure and return accumulation
  - Filter
  - OFF-LOW-HIGH pressure feature











#### VZERO MADC MULTIAXIS ADVANCED SERVOCONTROLLER

#### General features

- Multipurpose MIMO control for virtually any type of axis
- Low latency, deterministic control loop: 4-15 kHz
- Real time operating system
- PXI /FPGA hardware architecture
- Built in signal conditioning. Customizable IOs
- 2, 4, 6, 8, 12 simultaneously controlled axes
- Multistation feature

#### Advanced features

- Inverse and direct kinematics solution in real time for complex testing systems.
- System linearization by model inversion
- State space control schemes
- Three variable control
- Predictive PID loops (PPID)
- Hierarchic loops (HL)
- Adaptive Control of Oscillatory Waveforms (ACOW)









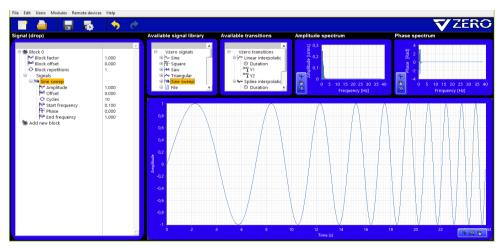
Alliance Partner

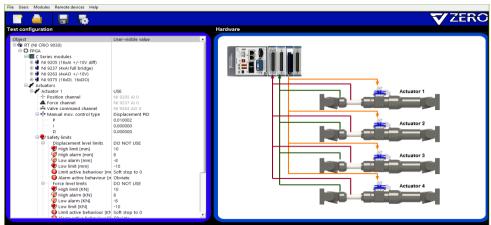




#### VZERO MADC MULTIAXIS ADVANCED SERVOCONTROLLER

- User friendly user interface based on differentiated software modules to easily perform, in a step by step fashion:
  - Reference profiles definition: wide variety of available waveforms.
  - Test definition: references assignation, control philosophy, data saving
  - Test execution: load, start, pause, resume, abort and finish.
  - Test data review: calculations between channels, reporting.

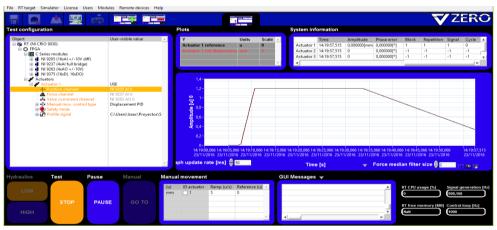


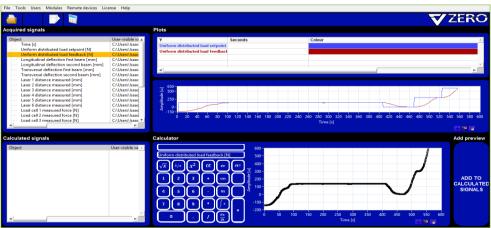




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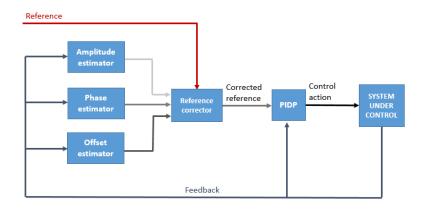


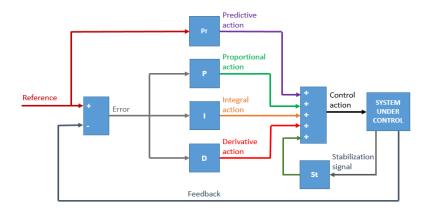


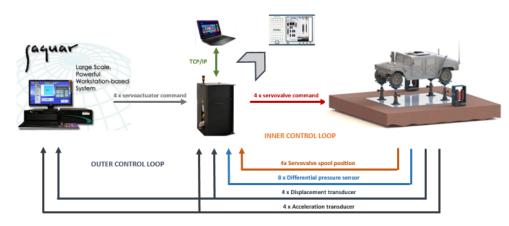


#### VZERO MADC MULTIAXIS ADVANCED SERVOCONTROLLER

- Wide arsenal of available control algorithms to face the most demanding testing requirements.
- Easy integration with third party hardware for more complex control architectures









### **CONTENTS**

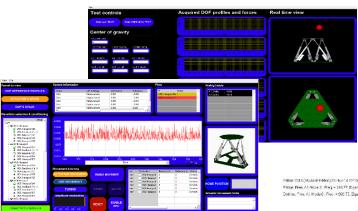
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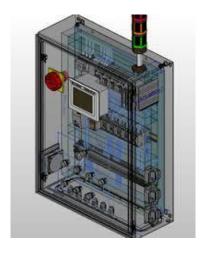


#### **3-SERVICES**

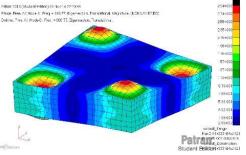
#### **SERVICES**

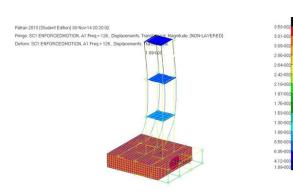
- Mechanical engineering
- Electrical and instrumentation engineering
- Hydraulic and pneumatic engineering
- Software and control engineering









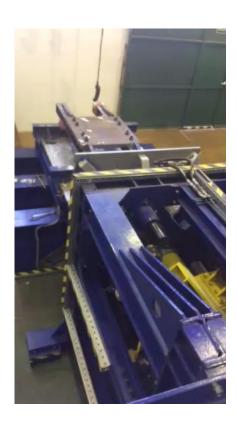




#### **3-SERVICES**

#### SYSTEMS MODERNIZATION AND MAINTENANCE: SEVERE IMPACT SYSTEM







## **3-SERVICES**

#### SYSTEMS MODERNIZATION AND MAINTENANCE: UNIVERSAL LAUNCHER







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#### **4-CUSTOMERS**

























### **4-CUSTOMERS**



















INSTITUTO DE MICROELECTRÓNICA DE MADRID
(CENTRO NACIONAL DE MICROELECTRÓNICA)





#### **4-CUSTOMERS**

























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## **5-CONTACT INFORMATION**

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